

# CHADSWORTH COLUMNS



## JOINT SEPARATION REPAIR – INSTRUCTIONS

#### Open Joints

Should open joints occur, due to the lack of properly following Chadsworth

installation instructions, the following is the preferred method of repair. If joint separation is greater than 3/16", we recommend that you re-install the molding correctly.

#### Step One

Using a utility razor knife or saw cut back on each side of the open joints to create a 3/16" cavity and to remove any dry caulk or patching material. The gap should be cut completely to the back of the molding. (See figures 1 and 2). Clean out cavity to remove any dust, for better adhesion.

### Step Two

Use PC-7 or PC-11 epoxy paste mixed well at a 1:1 ratio. Fill cavity with epoxy, being sure to fill the entire cavity – length, width and depth. Clean off excess wet epoxy with mineral spirits. Allow the epoxy to cure for 24 hours.

#### Step Three

Apply Bondo, let dry and sand, then cover with a vinyl spackle. Let dry and lightly sand. Apply primer and finish coat.

Tests have shown this to be the best procedure for repair. However, due to circumstances beyond our control, we cannot guarantee that joint separation will not occur.

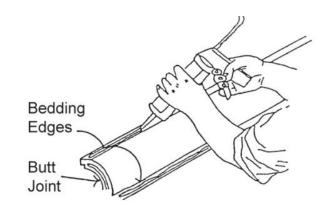


FIGURE 1

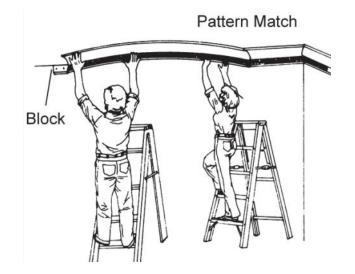


FIGURE 2

Please Read And Follow All Installation Instructions Carefully